The method of claim 1, wherein forming a floating gate over a substrate comprises:

forming the inner first portion in contact with a gate dielectric;

forming the outer second portion atop the inner first portion.

The method of claim 9, wherein forming a first layer comprises forming a first layer of conductively doped polysilicon in contact with a gate dielectric layer.

The method of claim 25, wherein forming a first layer of poly silicon comprises forming a first layer of polysilicon in contact with a gate dielectric layer.